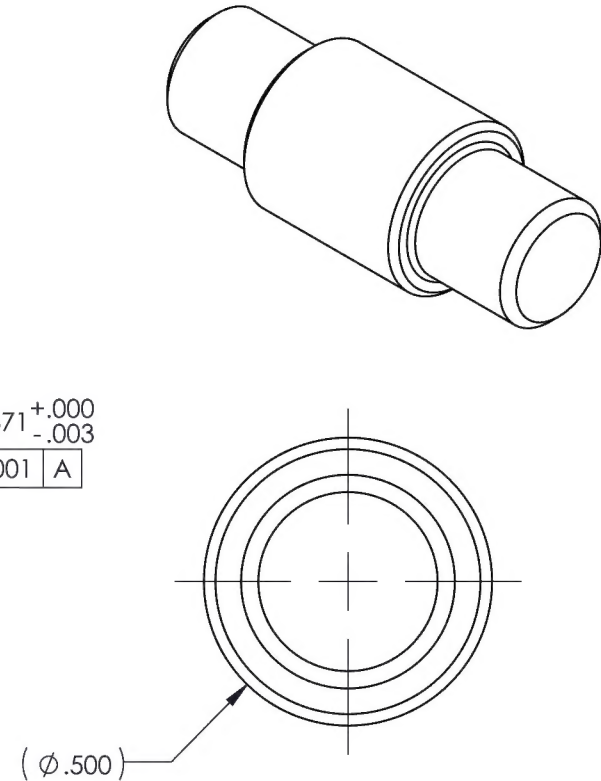
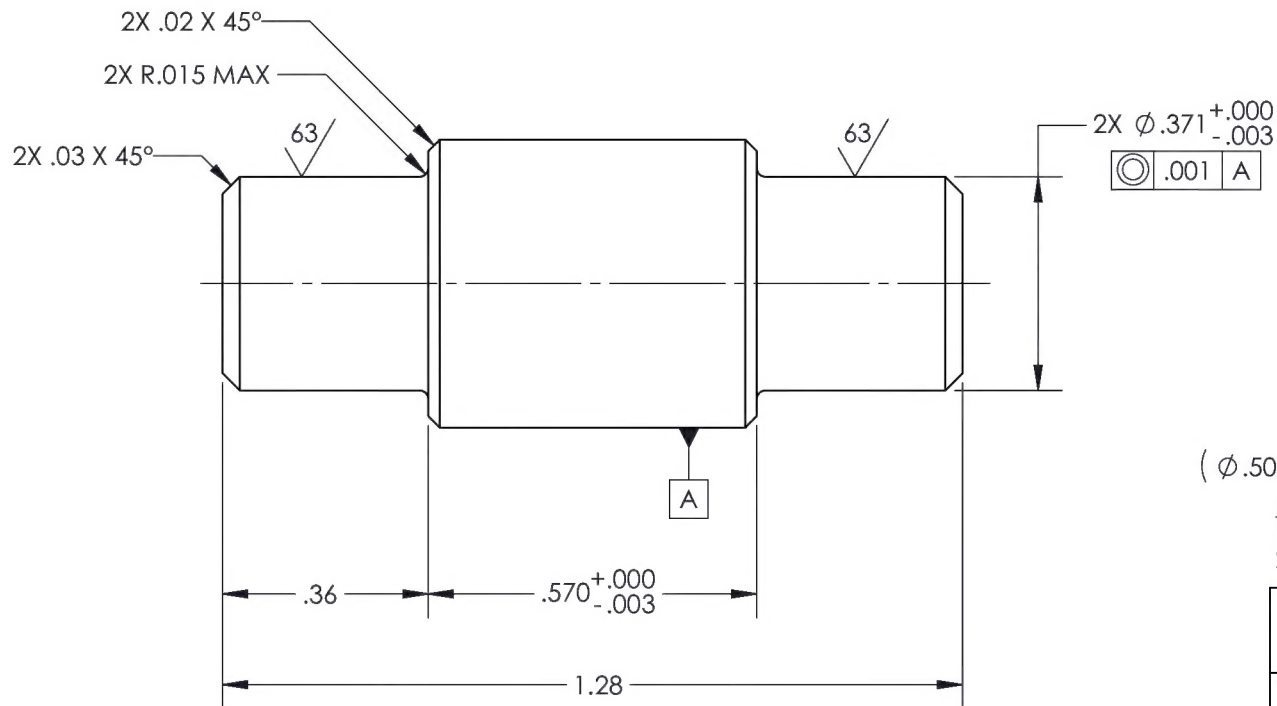


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		AS DRAWN BY CANAM.	8/15/2012	JAG	
3A	14-0111	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CH'D DIMENSION TOLERANCE WAS .357 IS .36, WAS 1.284 IS 1.28.	8/7/2014	DJN	RW



NOTE:
1. BAG & LABEL WITH BATCH NUMBER.
2. NICKEL PLATE .0004-.0006, BAKE AFTER PLATING.

DART AEROSPACE	
TITLE LOCK SHAFT	
DWG NO. C3-12-2	REV 3A
MAT'L 4140	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT RC 44-46
.XX ± .01 ANGLES ± 5°	FINISH SEE NOTE 2
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 3:1	DATE 11/15/2001
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C3-12-2	1	LOCK SHAFT	4140	$\phi 1/2$ X 1-7/16	